 Tesla, Inc. Service Bulletin		Rework Ambient Light LED Modules	
SB-25-15-002 October 2, 2025			
Classification		Section/Group	Mobile Service
Campaign Bulletin		15 - Interior Trim	Can Perform (where permitted)
Model	Model Year	Country/Region	Build Location
Model Y	2025	Canada, Europe, Middle East, Taiwan	Giga Berlin
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Campaign Bulletin: This campaign bulletin addresses a non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to the applicable vehicles.

Condition

On some Model Y vehicles built in Gigafactory Berlin, the front door trim ambient light LED modules may produce a rattling noise when driving over uneven roads or playing music.

Correction

Upon customer complaint of a rattling noise from the LH and/or RH front door, rework the ambient light LED modules on both doors.

Correction Description	Correction	Time
Rework Ambient Light LED Modules	S012515002	0.3

	Part Number	Description
Shop Supplies	1832735-00-A	TAPE, VEHICLE SEALING
Special Tools	1082502-00-A	Inflatable Air Bag

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Procedure

1. Cut 50 mm long pieces of thick foam tape (x2) and set them aside (Figure 1).



Figure 1

2. Remove the LH front door trim (refer to removal steps 1–6 of Service Manual procedure [1513010801](#)).
3. Release the LH front door NVH pad from the door trim panel tab (Figure 2, yellow arrow), and then move the corner of the NVH pad aside to access the ambient light LED module (Figure 2, red).



Figure 2

4. Apply a piece of foam tape to the door trim panel under the ambient light LED module connector (Figure 3).


 **NOTE:** Make sure the ambient light LED module is firmly in place and has no room to move.



Figure 3

5. Reinstall the front door NVH pad to the door trim panel (Figure 2).
6. Install the LH front door trim (refer to installation steps 6–12 of Service Manual procedure [1513010801](#)).
7. Repeat steps 2–6 on the RH front door.