	<b>Fesla, Inc.</b> Service Bulletin	Inspect Tonneau Cover for Exposed Water Management Channel					
<b>SB-25-11-001</b> February 25, 2025							
Classification		Section/Group	Mobile Service	Configuration			
Repair Bulletin		11 - Closures	Cannot Perform	All			
Model	Model Year	Country/Region	Build Location	uild Location			
Cybertruck	All	United States	Giga Texas	Giga Texas			
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.							

Repair Bulletin: This repair bulletin provides instructions on addressing a possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

## Condition

On some Cybertruck vehicles, when the tonneau cover is closed, the tonneau slat water management channel is exposed, which under certain environmental conditions, may cause excessive water to enter the cargo bed.

**NOTE:** The tonneau cover, even when closed, is not designed to be waterproof and is not intended to prevent all water from entering the cargo bed.

## Correction

Upon customer complaint of an exposed water management channel or excessive water entering the cargo bed, inspect the vehicle for symptoms related to the condition. If symptoms are present, install an additional slat into the tonneau cover.

Correction Description	Correction	Time
SB-25-11-001 Not Applicable	S012511001	0.00
Inspect For Exposed Water Management Channel; Water Management Channel Not Exposed	S022511001	0.06
Inspect For Exposed Water Management Channel; Install Additional Tonneau Slat	S032511001	1.20

	Part Number	Description	Quantity
If Necessary	2006980-00-A	Slat Bolt, Roller, Tonneau Service Kit	2
	2006978-00-A	Slat, Bushing, Seal Assembly, Tonneau Service Kit	1
	2006987-00-A	CHAIN BUSHING HULL PART - TONNEAU SERVICE KIT	2
	1083744-01-A	LUBE, SILICONE PRO CRC, 500ML	2
	These part numbers were otherwise specified in the	e current at the time of publication. Use the revisions listed or later, unle e <u>Parts Catalog</u> .	ess
Special Tools	1066521-00-A	OTC POWERTRAIN LIFT 1,650lb	
	1999662-00-A	TONNEAU TRANSFER FRAME	
	1996616-00-A	TONNEAU BUSHING REMOVAL TOOL	
	1054720-00-A	500 LB PORTABLE BENCH	
	1071510-00-A	ERASER WHEEL	
	1049517-00-A	SEAM ROLLER, SILICONE, 5"	
	1082502-00-A	Inflatable Air Bag	
	1588903-00-A	BODY GAP & FLUSH GAUGE, MODEL Y	

Shop Supplies Tape, Masking 40x40mm

## Procedure



Inspect the tonneau cover for a horizontal gap between the water management slat and the tonneau applique that exposes the tonneau slat water management channel (Figures 1–3).

**NOTE**: There should be no gap horizontally between the water management slat and the tonneau applique (Figure 2).

- If the water management channel is not exposed (Figure 2), discontinue this procedure and use correction code S022511001. Continue diagnosis if excessive water into the cargo bed needs to be investigated.
- If the water management channel is exposed (Figure 3), install an additional slat into the tonneau cover (refer to Service Manual procedure <u>1120122007</u>). Use correction code S032511001.



Figure 1



Figure 2 – No Gap Between Water Management Slat and Tonneau Applique; Water Management Channel Not Exposed



Figure 3 – Gap Between Water Management Slat and Tonneau Applique (Red Arrow); Water Management Channel Exposed