

 <b>Tesla, Inc.</b> <b>Service Bulletin</b>		<h2>Inspect Underbody Fasteners</h2>	
<b>SB-24-30-001</b> May 2, 2024			
<b>Classification</b> Campaign Bulletin		<b>Section/Group</b> 30 - Chassis	<b>Mobile Service</b> Cannot Perform
		<b>Configuration</b> All	
<b>Model</b> Cybertruck	<b>Model Year</b> 2024	<b>Country/Region</b> United States	<b>Build Location</b> Giga Texas
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Campaign Bulletin: This campaign bulletin addresses a non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to the applicable vehicles.

### Condition

On some Cybertruck vehicles, some underbody fasteners may not have been torqued to specification.

### Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, torque the underbody fastener(s) to specification, and replace one-time-use fastener(s), if necessary.

Correction Description	Correction	Time
SB-24-30-001 Not Applicable	S012430001	0.00
Inspect Underbody Fastener Torque; Cybertruck	S022430001	0.84

Part Number	Description	Quantity
<b>If Necessary</b>		
	<b>Patch Bolts</b>	
1917471-00-B	BLT,HHN,M14x70,[109],G0410,P01,CM	1-8
	<b>Non-Patch Bolts</b>	
1776938-00-A	DES,HF,M16x141,SM+M10x19,[109],G0410,CM	1-4
1882228-00-B	BLT,HHN,M16x89,[109],G0410,NJ	1-2
1903604-00-A	BLT,HHN,M16x122,[109],G0410,CM	1-2
1899463-00-A	BLT,HHL,M12x40,[109],G0110,CM	1-6
2009107-00-A	BLT HHN M18x123 [109]	1-4
1851387-00-B	BLT,HHL,M10x35,[109],G0110,CM	1-16

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

**Shop Supplies** 000-0474-001      THREADLOCKER, LOCTITE 222, PURPLE

### Procedure

Inspect the underbody fasteners to ensure proper torque (refer to Service Manual procedure [Inspect Underbody Fastener Torque](#)).

During inspection:

- If a patch bolt was not torqued to specification, replace the bolt, and tighten the new bolt to specification.
- If a non-patch bolt was not torqued to specification, tighten the bolt to specification.
- If a bolt was already torqued to specification, no action is needed for that bolt.
- If a bolt is missing, replace the bolt, and tighten the new bolt to specification.